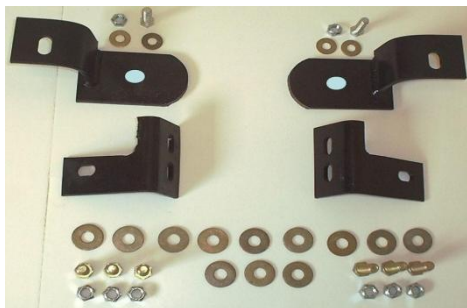
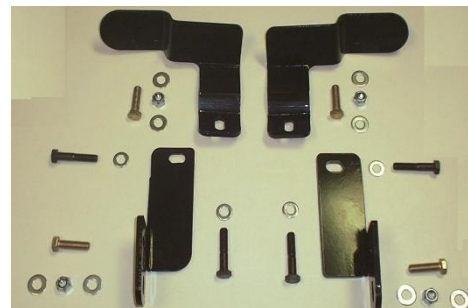


**1999-2002 Chevrolet 1500, 1500HD, 2500LD / 00-06 Tahoe, Suburban Grille Guard Installation Instructions. Part # 200-29-9004**



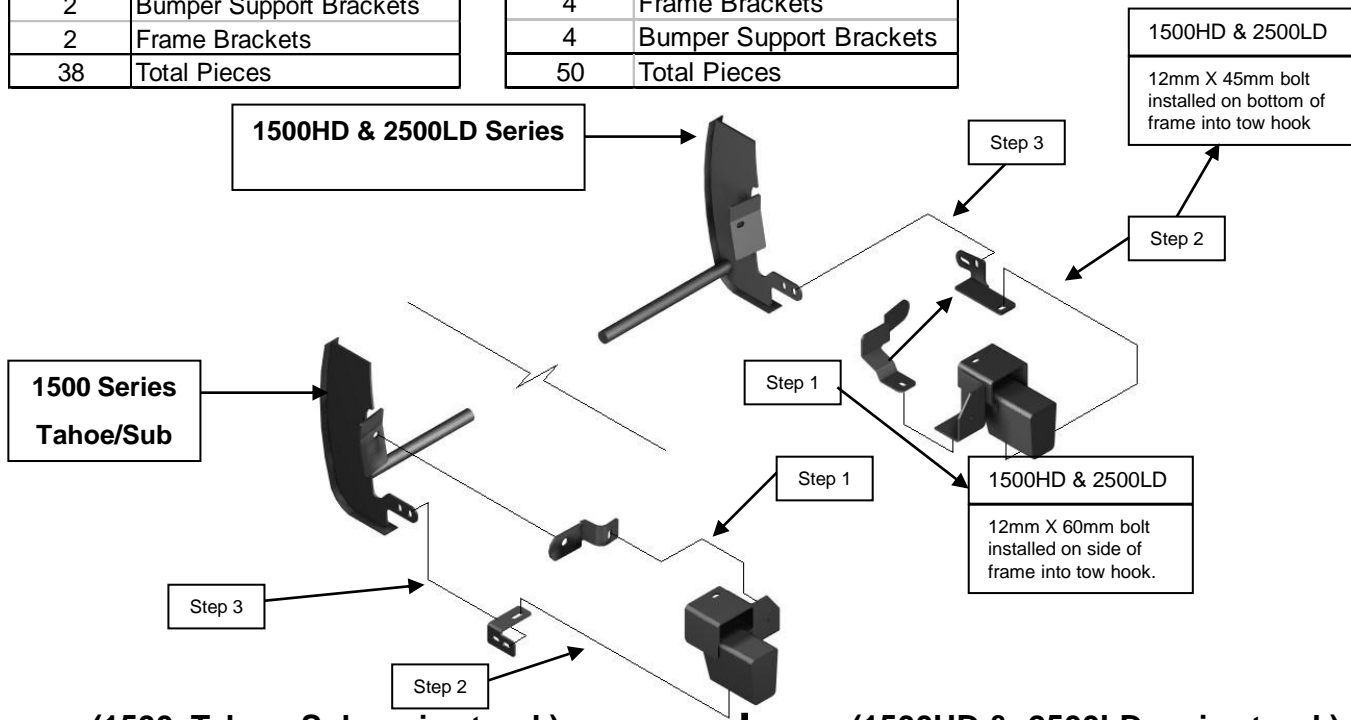
**Note:** Bolt bag contains all parts required for Chevrolet 1500, 1500HD, & 2500 LD. **Some parts will not be used depending on the model of vehicle.**



Chevrolet 1500 Bolt Bag	
Quantity	Description
12	1/2" Flat Washers
6	1/2" Lock Nuts
6	1/2" X 1 3/4" Bolts
2	7/16" X 1 1/2" Bolts
2	7/16" Lock Nuts
4	7/16" Flat Washers
2	1/2" X 1-1/2" flat washers
2	Bumper Support Brackets
2	Frame Brackets
38	Total Pieces

Total Bolt Bag Contents Packaged	
Quantity	Description
16	1/2" Flat Washers
6	1/2" Lock Nuts
6	1/2" X 1 3/4" Bolts
2	7/16" X 1 1/2" Bolts
2	7/16" Lock Nuts
4	7/16" Flat Washers
2	1/2" X 1-1/2" flat Washers
2	12mm X 45mm Bolts
2	12mm X 60mm Bolts
4	Frame Brackets
4	Bumper Support Brackets
50	Total Pieces

Chevrolet 1500 HD & 2500 LD Bolt Bag	
Quantity	Description
4	1/2" X 1 3/4" Bolts
14	1/2" Flat Washers
4	1/2" Lock Nuts
2	12mm X 60mm Bolts
2	12mm X 45mm Bolts
26	Total Pieces



**Step 1: (1500, Tahoe, Sub series truck)**  
Install Frontier bumper support bracket (see drawing) behind bumper and to the side of frame (use existing hole in frame). Insert bolt and slide bumper support bracket forward to the backside of the chrome bumper. **DO NOT REMOVE BUMPER!** Tighten bolt.

**Step 1: (1500HD & 2500LD series truck)**  
Remove lower bumper support bolt located on the engine side of frame (see drawing). Install Frontier bumper support bracket behind bumper and to the side of frame (see drawing). Insert bolt and slide bumper support bracket forward to the backside of the chrome bumper. Tighten bolt.

**Step 2:** Connect frame support bracket to frame (use appropriate bracket depending on vehicle model).

**Step 3:** Install bottom of grille guard to frame support bracket.

**Step 4:** Align grille guard to truck and drill 1/2 inch hole through chrome bumper and bumper support bracket installed in step 1 (Note 1500 bracket is pre-punched).

**Step 5:** Insert 1/2" X 1-3/4" bolts through grille guard, chrome bumper, and bumper support bracket. Check alignment of grille guard to truck and tighten all bolts.