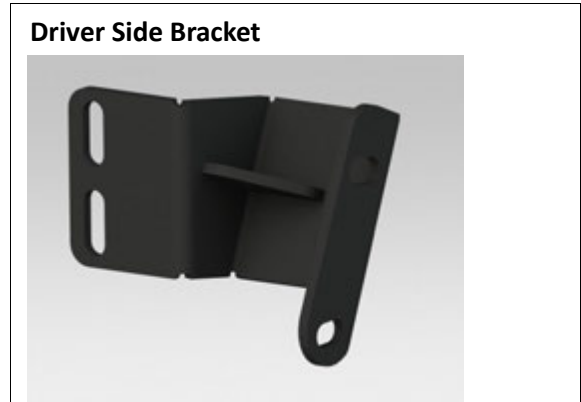




## Installation Instructions [Rear Bumper](#) 2006-08 Ford F-150

### 21-415-06

8	½" Flat Washers
4	½" Lock Washers
4	½" Hex Bolts
4	½" Hex Nuts
1	Driver Side Bkt
1	Passenger Side Bkt
2	Tag Light Assembly



### Bumper Removal

1. Unplug tail light and or any backup sensors from bumper.
2. Remove (8) bolts from inside bumper, attaching the bumper to the hitch and frame. Two are on the outside of the hitch, one is on the bottom of the hitch, and one is on the inside of the frame rails by the tag lights.



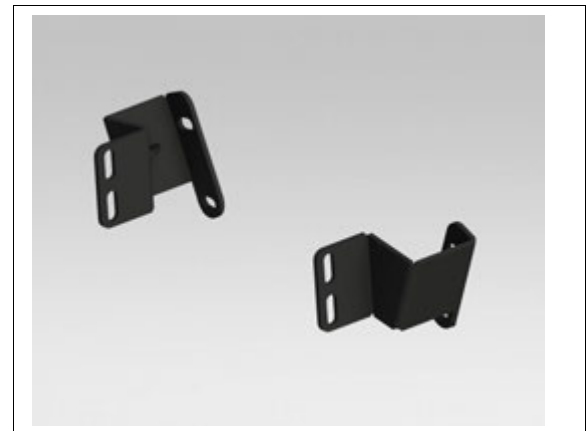
THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATIONS AND USE RESTS WITH THE OWNER.

3. Remove (4) nuts from the double bolt, attaching the factory bumper support.
4. Loosen (2) bolts that attach factory bumper to the hitch.
5. Rotate the bumper support back to give access to the factory retaining clips for the double bolt. These clips will need to be broken or clipped off, allowing the double bolt to be removed.



## Bracket Install

1. Reinstall double bolt with the supplied bumper brackets.
2. Tighten the double bolts, making sure the mounting surface for the bumper is vertical to the ground.



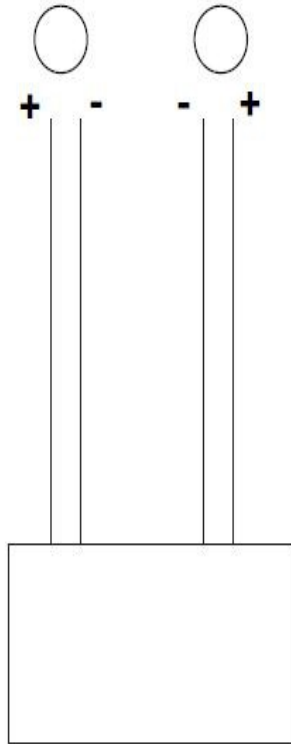
## Bumper Install

1. Place bumper to outside of brackets. Use ½" hardware supplied. Leave loose at this time.
2. Align bumper side to side and top to bottom. Ensure the bumper is aligned to the truck. Also allow for 0.5" Clearance to all vehicle surfaces.
3. Check that the tailgate does not interfere with the bumper by opening and closing it very carefully.
4. Fully tighten all fasteners at this time.
5. Install supplied aftermarket tag lights.

# TAG LIGHT WIRING

FACTORY TAG LIGHTS MUST BE CUT AND REPLACED WITH REPLACEMENT TAG LIGHTS

FACTORY TAG LIGHTS



REPLACEMENT TAG LIGHTS

