

IRON CROSS AUTOMOTIVE INC.

INSTALLATION INSTRUCTIONS REAR BUMPER

21-425-99

99-14 FORD SUPER DUTY

PARTS LIST

1	BUMPER
2	TAG LIGHTS



Removal

A) Remove license plate and OEM license plate lights. If so equipped, unplug back-up sensors and seal OEM connector with tape; affix to frame.

B) Remove (4) OEM bumper fasteners and OEM bumper. Set aside.

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.

PASSENGER SIDE



Rear Bumper Install

Align bumper front to back and tighten hardware

A) Align bumper height side-to-side, verify tailgate clears while lowered, and tighten bumper to frame using factory bolts and nuts.

B) Plug in license plate light harness and secure to frame rails.

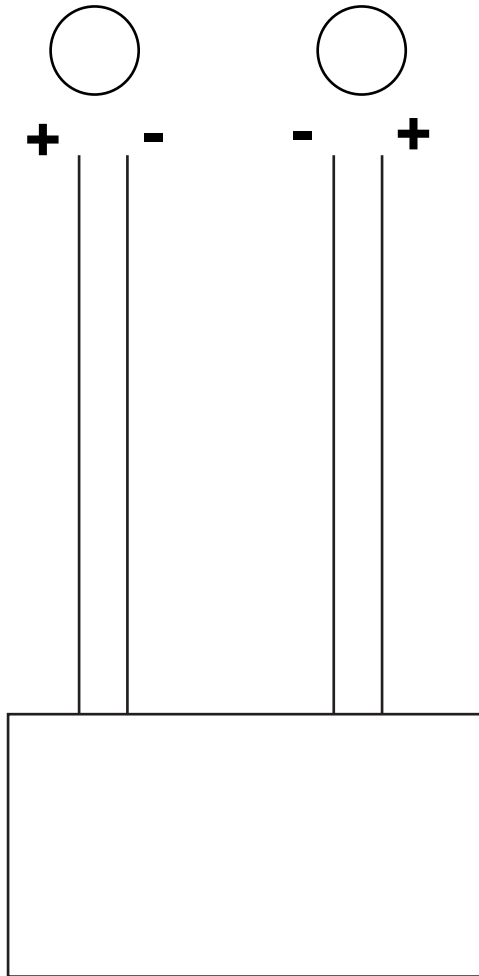
C) Install license plate mounting inserts and re-install license plate.



TAG LIGHT WIRING

FACTORY TAG LIGHTS MUST BE CUT AND REPLACED WITH REPLACEMENT TAG LIGHTS

FACTORY TAG LIGHTS



REPLACEMENT TAG LIGHTS

