



GALLEY AND DELUXE BOX INSTALLATION INSTRUCTIONS

HARDWARE:

- Keys – Attached to inside of lock
- 70008- 1/4-20 Nut with nylon locking insert (3)
- 70009- 1/4 x 5/8 Washer SS (.03" thick) (3)
- 70038- 1/4 -20 x 2 3/4" Bolt Flt Soc Cap Phillips SS (3)
- 70040- 1/4" Washer Countersunk Fin SS (3)
- 70039 1/4" Fender washer SS (3)



GALLEY BOX ONLY

- Lanyard cables- Stainless steel braided
- 70077- #8-32 x 3/4" Pan Head Screw SS (4)
- 70002- #8 Washer (8)
- 70001- #8-32 Nut with nylon locking insert (4)

NOTES:

The hardware is mostly Stainless Steel and will bind to the nut if you do not put some kind of lubricant on the threads (wax, never seize, etc.)

- Place the box on the swing arm so that the back of the box covers the vertical pole of the swing arm.
 - This would have the box up close to the hinge.
- Drill three - 1/4" holes through the box and pipe (before drilling read the drilling tips and notes below).
 - Two of the holes need to be on the bottom of the box (for location see the picture on the right).
 - One of the holes needs to go through the back of the box and the swing arm pipe (for location see the picture on the right).
 - Note: for Chevy/GMC the hole should be centered on the downward 45° pipe.
- Drilling tips and notes:
 - It is helpful to center punch the spot where you are going to drill so the drill bit does not wander off the pipe.
 - It is best to drill through the pipe first, into the box.
 - Place a bolt in each hole as you finish drilling it to help keep the box from moving.

Location for bolt that is through back of box and swing arm



Location for bolts that are through bottom of box and swing arm