



INSTALLATION INSTRUCTIONS

HDX MODULAR GRILLE GUARD

APPLICATION:

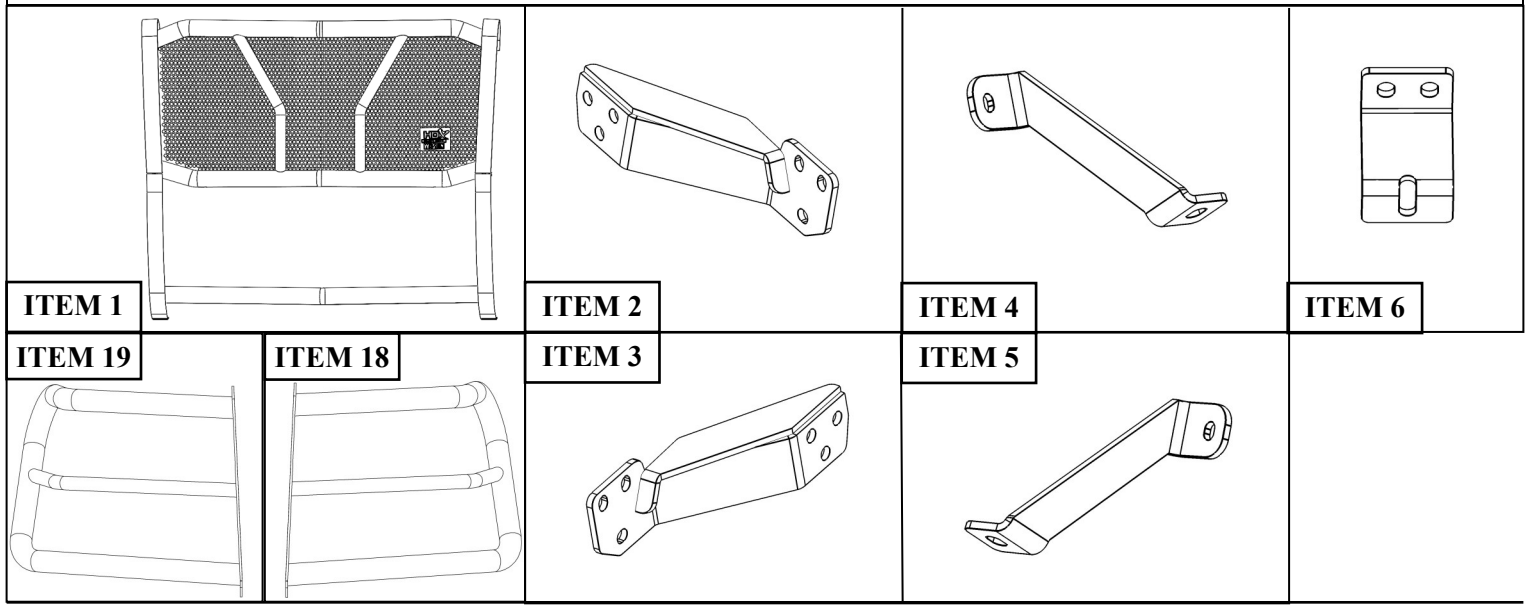
2019-2022 Chevrolet Silverado 1500 (Excl. 2019 Silverado LD) (Excl. w/Sensors)

PART NUMBER:

57-23955

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	GRILLE GUARD CENTER	10MM SOCKET
2,3	2	LOWER MOUNTING BRACKET, DRIVER (2) AND PASSENGER (3)	16MM SOCKET
4,5	2	UPPER STRAP BRACKET, DRIVER (4) AND PASSENGER (5)	16MM WRENCH
6	2	LOWER SUPPORT STRAP	18MM SOCKET
7	4	SHORT M12 HEX HEAD CAP SCREW	18MM WRENCH
8	2	LONG M12 HEX HEAD CAP SCREW	FLAT HEAD SCREWDRIVER
9	6	M12 SPLIT LOCK WASHER	
10	12	M12 FLAT WASHER	HAMMER
11	6	M12 HEX NUT	UTILITY KNIFE
12	2	M10 BUTTON HEAD BOLT	RATCHET
13	2	M10 BELLEVILLE WASHER	TORQUE WRENCH
14	2	M10 SERRATED FLANGE NUT	PRYBAR
15	6	M12 BUTTON HEAD BOLT	13MM SOCKET
16	6	M12 SERRATED FLANGE NUT	
17	6	M12 BELLEVILLE WASHER	
18	1	DRIVER WING	
19	1	PASSENGER WING	
20	10	M8 BUTTON HEAD BOLT	
21	10	M8 BELLVILLE WASHER	
22	10	M8 SERRATED FLANGE NUT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



WESTIN Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

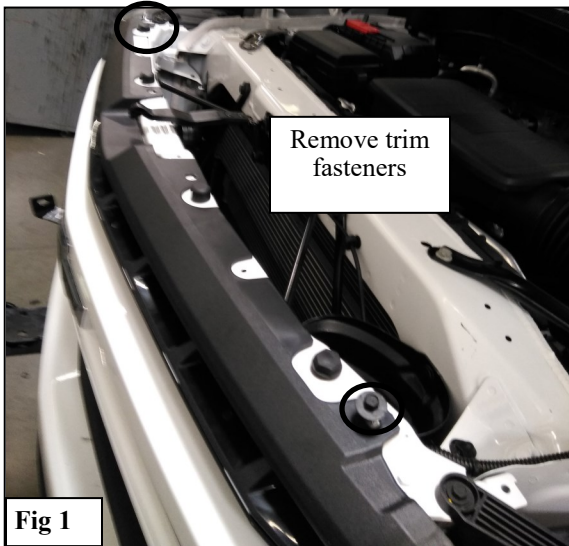
Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846

www.westinautomotive.com

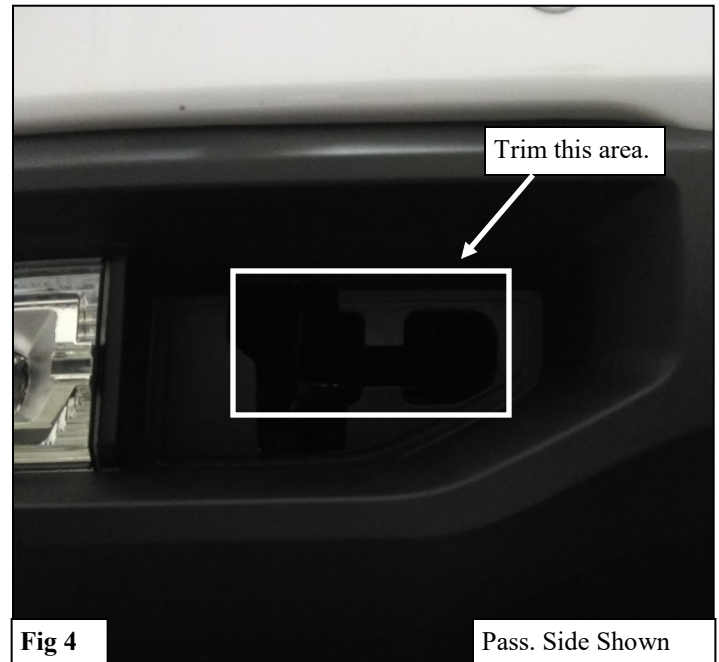
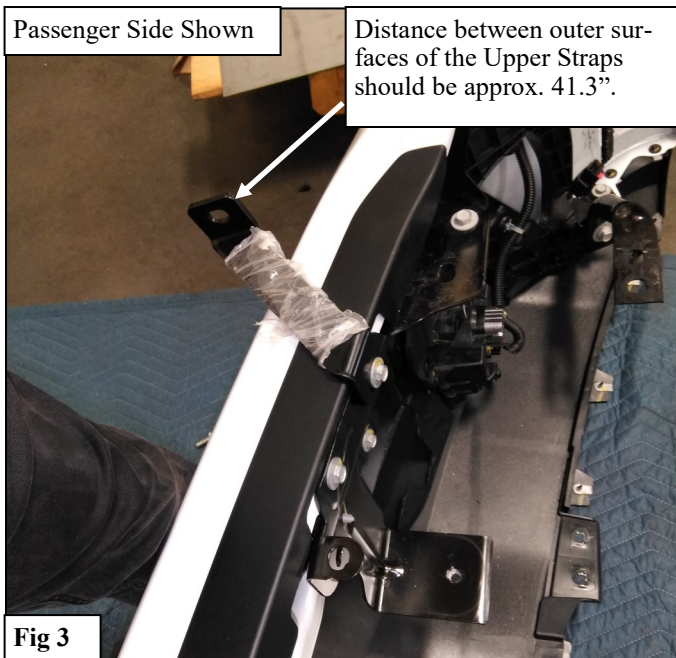
DATE: 11/17/2021

PROCEDURE

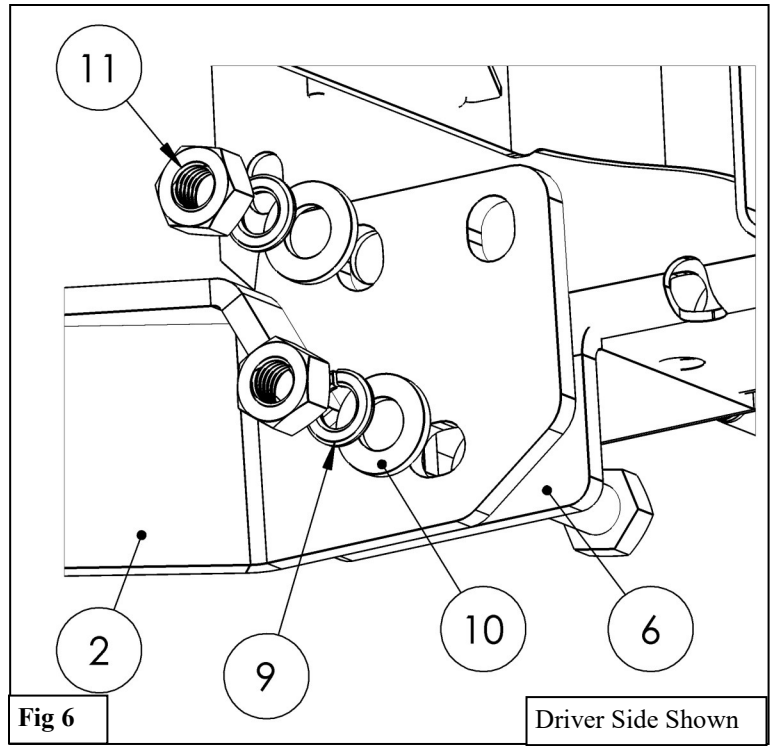
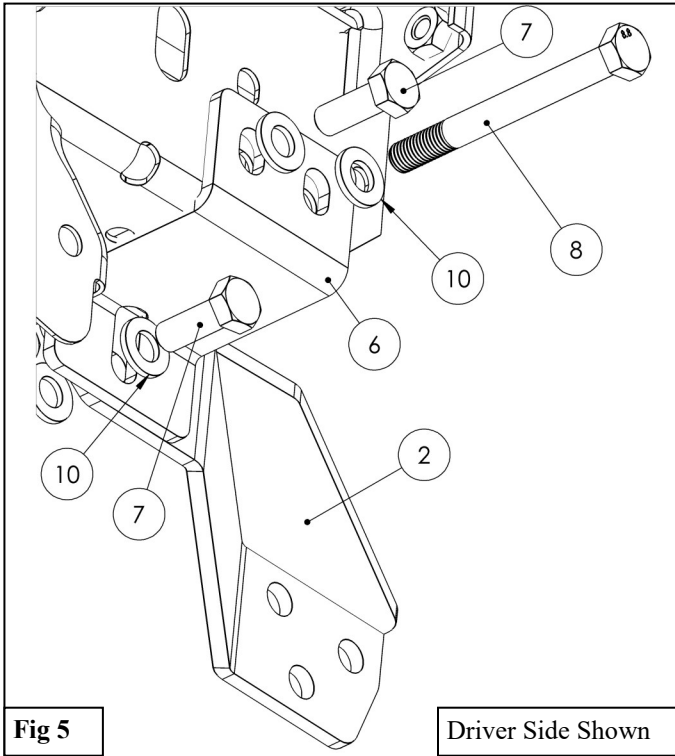
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Begin by removing the plastic trim fasteners holding the grille in place. Also detach the clips of the wings of the grille. See **Figures 1 & 2**.
3. Remove the grille by pulling firmly and carefully at the bottom of the grille.



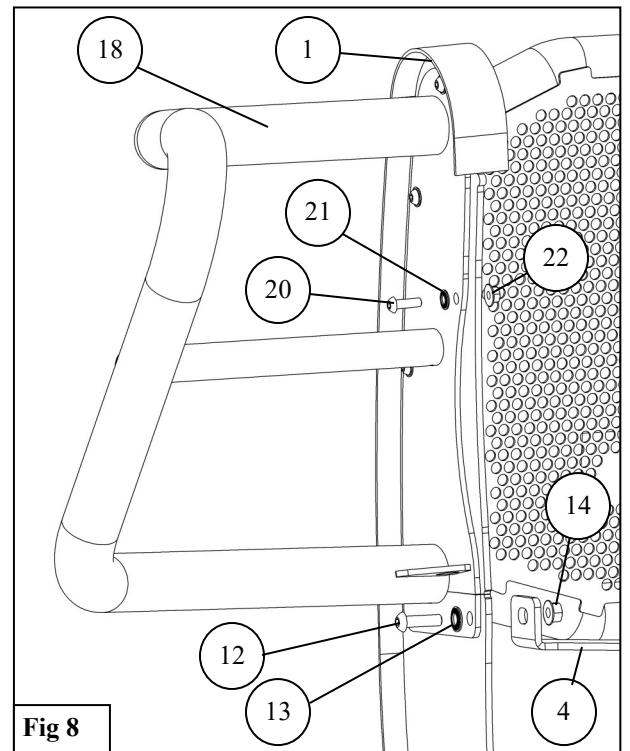
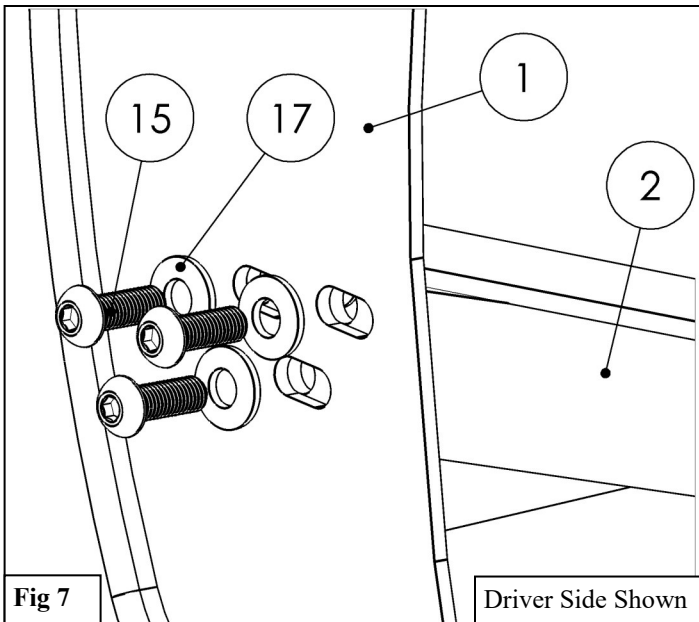
4. Use the OEM hardware to secure the Upper Strap Bracket (4-5) to the bumper. *Note: Bumper shown off vehicle for viewing purposes.* See **Figure 3**
5. Trim the factory trim area to fit the Lower Mounting Bracket (2-3). See **Figure 4**.



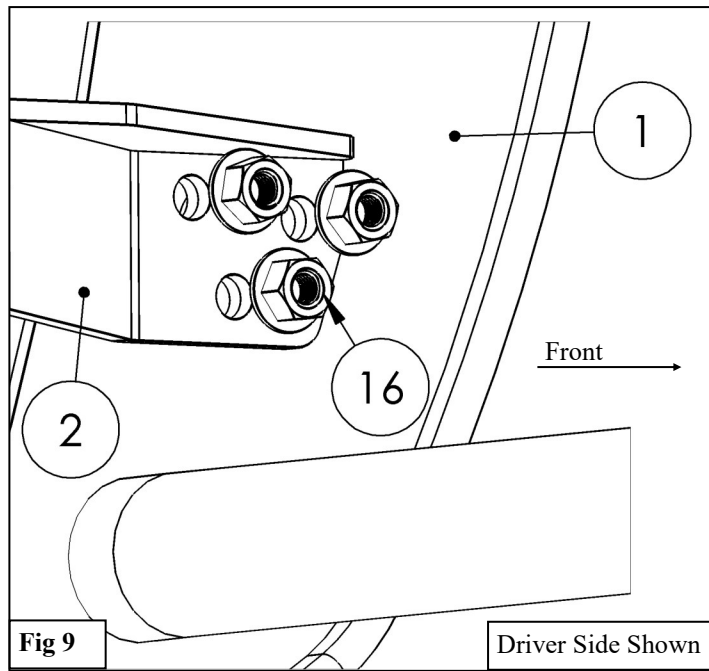
6. Install the Lower Mounting Bracket (2-3) and Lower Support Strap (6) to the frame using the supplied M12 Hardware. See **Figures 5 & 6.**



7. Repeat Steps 4-6 for the opposite sides.
 8. Use the supplied M8, M10, and M12 hardware (12-17) to secure the Grille Guard Center and Wings to the Mounting Brackets/Straps. See **Figures 7, 8, & 9.**



9. Adjust the Assembly as desired and tighten all hardware: M8 to 18 ft-lbs, M10 to 32 ft-lbs, M12 to 55 ft-lbs.



INSTALLATION COMPLETE



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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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