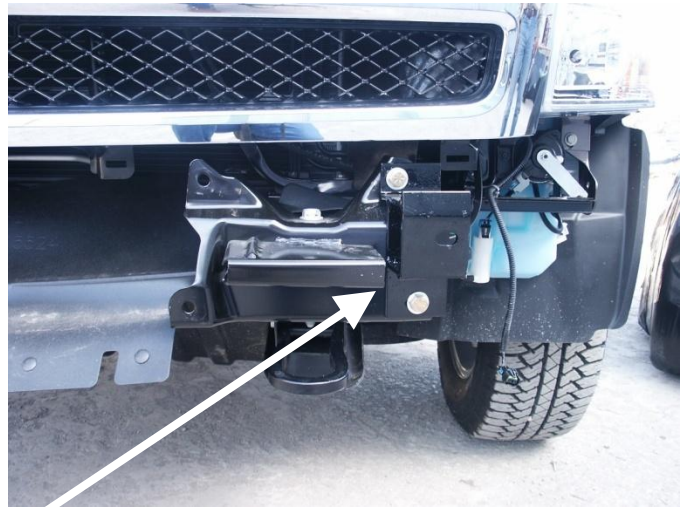


07-13 Chevrolet 1500 & 07-10 2500HD-3500HD FBR Installation Instructions. (1500) Part # 300-20-7009, (2500HD-3500HD)300-20-7005. XFBR (1500) Part # 600-20-7009, XFBR 2500HD-3500HD) 600-20-7005. SFBR (1500) 120-20-7009



Step 1: [Remove factory bumper.](#) Note: **Do not** remove factory tow hooks.

Step 2: Install factory fog lights to front end using the 3/8" washers to hold light to steel bracket as shown in step 2.

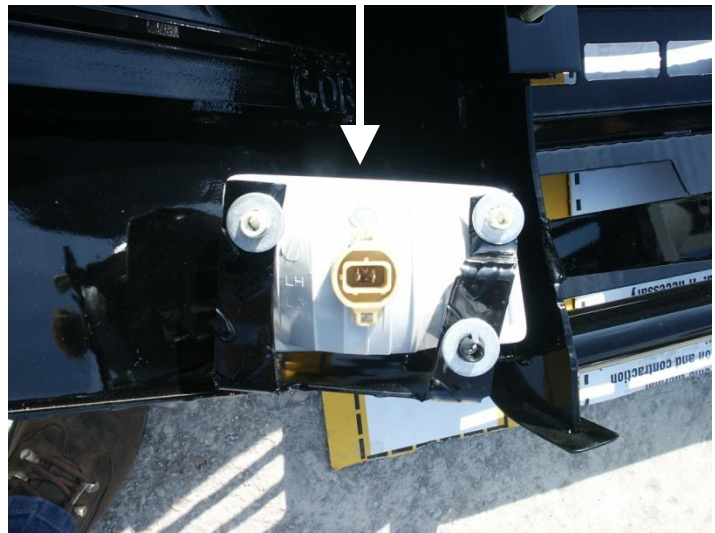
Step 3: Install Frame support bracket to frame horn.

Step 4: Mount front end replacement (not shown) to frame horn support brackets (that was installed in step 3).

Step 5: Install bottom foot of Grille Guard to the outside tow hook bolts.

Step 3

Step 2



Step 6: Check alignment of front end replacement to truck and tighten all bolts.

| Bolt Bag Contents: | |
|--------------------|---------------------|
| Quantity | Description |
| 6 | 3/8" Flat Washer |
| 6 | 1/2" X 1-3/4" bolts |
| 12 | 1/2" flat washers |
| 6 | 1/2" Lock Washers |
| 6 | 1/2" Hex Nuts |
| 2 | 1/4" X 1" bolts |
| 2 | 1/4" nuts |
| 4 | 1/4" flat washers |
| 2 | 1/4" Lock Washers |
| 46 | Total Pieces |