



INSTALL INSTRUCTIONS

Rear Stealth Bumper

Product : 61800B,618S0B

Application : 2008-2016 Ford Super Duty

(With and Without Sensor Holes)

⚠ WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

Metric and SAE Socket Sets and Wrenches

Tools to splice wiring

Razor Blade

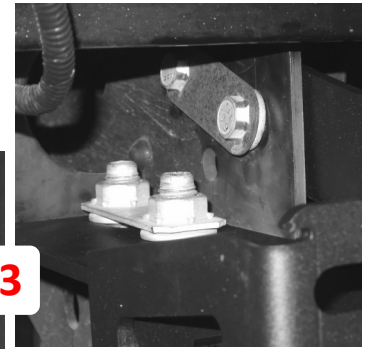
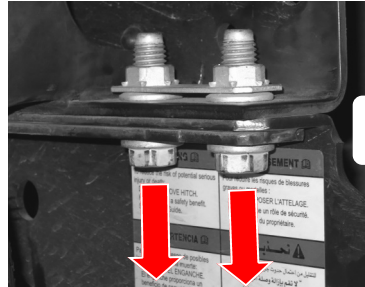
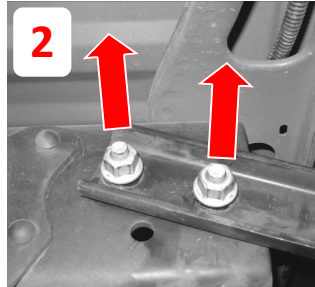
Tape Measure

INCLUDED HARDWARE

- (8) 1/2" x 1.5" Grade 8 Bolt Plates
- (8) 1/2" Washers
- (8) 1/2" Lock Washers
- (8) 1/2" Hex Nuts
- (2) Keeper Washers
- (2) License plate lights & Tapered hardware
- (1) Stainless Steel Road Armor Logo Letters and Bolt Kit



- 1 Unplug bumper wiring harness from body harness.
- 2 Remove nuts and double bolt plate both sides, then remove OE bumper.
- 3 Remove 2 bolts from Trailer Hitch each side as shown and fit up Road Armor bracket re-using the OEM hardware.



- 4 Install license plate lights putting wires through center hole.

NOTE Wiring of the license plate lights is done at your discretion.

- 5 Insert a bolt tab through bumper each side and push on retainer washer using a deep socket.

NOTE STEPS 6 AND 7 APPLY ONLY TO BUMPERS WITH SENSORS

- 6 Remove bumper harness including all sensors and plugs. Note which sensor housing went where as these are keyed and will only fit one way.

- 7 Due to the difference in material thickness from the OE bumper to the Road Armor bumper, it is also necessary to trim back the tabs that hold the housing in place. This may take a couple tries but once correct, the housing will fit snugly against the sheet metal. Install sensors after housing is fitted.

- 8 Line up retained bolt tabs with corresponding bracket slots and fit up bumper. Install a washer, lock washer then nut onto bolts and center the bumper. Install the rest of the hardware and once satisfied with fitment, tighten all hardware down. Don't forget to reconnect harness.

