

## CONTACT

### EMAIL:

[info@ranchhand.com](mailto:info@ranchhand.com)

### PHONE:

1.800.366.9712

### ADDRESS:

959 State Hwy 95 N  
Shiner, TX 77984



**RANCH HAND**  
PROTECT YOUR TRUCK

## MAINTENANCE/CARE

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle make sure to fully dry all surfaces

## SENSOR DISCLAIMER

PLEASE NOTE PARKING SENSORS ARE EXTREMELY DELICATE AND MUST BE HANDLED WITH CARE!

Do NOT touch or shift the clear rubber grommet that surrounds the sensor face. DO NOT glue housing into place until orientation and functionality is determined.

## APPENDIX

### Troubleshooting Vehicle Sensors

- Start with a general inspection of the sensor fitment. Check that both the sensors and the sensor clips are fully secure and the sensors are properly centered in the housing.
- Confirm plastic housing is in the correct mounting holes. Misplaced sensor housings could compress sensor and give false readings or faults.
- Use a clean microfiber to wipe the front face of the sensor.
- Inspect connection. Be sure that the sensor is firmly seated into the harness.
- Run through several start cycles (i.e. fully turn the vehicle on and off).
- Finally, disconnect the battery to reset the sensors.

## WARNING

*If your vehicle has adaptive cruise, please ensure that your adaptive cruise is working correctly once the Ranch Hand bumper is installed. Adaptive cruise may need to be cleaned or adjusted to ensure it functions properly. See your owner's manual for care of the adaptive cruise.*

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment. The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions. Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

## SAFETY

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential injury hazards
- Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment.
- Read and understand all safety precautions and instructions before installing this product

## HAZARD

**FAILURE TO OBSERVE THESE INSTRUCTIONS COULD LEAD TO SEVERE INJURY OR DEATH.**

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always insure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Always perform regular inspections and maintenance on mounts and related hardware.



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# INSTALLATION INSTRUCTIONS

### DESCRIPTION

1999-2007 Ford Super Duty  
Legend Back Bumper

### PART #:

BBF050BLL

## INSTALLATION INSTRUCTIONS:

1. If a receiver hitch is present, remove the receiver hitch. (Note: You can retain your receiver hitch but you may have to purchase a longer ball mount to bypass the drop hitch of the Ranch Hand bumper.)
2. Remove the factory bumper.
3. Slide the Ranch Hand bumper in place. The mounting brackets will mount to the outside of the frame and the angle iron to the bottom of the frame. The receiver hitch will mount under the angle iron.
4. Use the  $\frac{1}{2}$ " x  $2\frac{1}{4}$ " bolts to mount the mounting bracket to the frame. The bolts should face outward. Use the  $\frac{1}{2}$ " x  $1\frac{3}{4}$ " bolts to mount the angle iron to the frame. The bolts should face downward.
5. Tighten the bottom bolts first and then the side bolts
6. Mount the license plate to the two small holes in the back plate. The license plate light will mount to the holes on the right side of the license plate.
7. The trailer plug will mount through the large hole with the four small holes around it.
8. Make sure all nuts and bolts are tight!!

## 1999-2007 FORD SUPER DUTY LEGEND BACK BUMPER BBF050BLL

### TOOLS REQUIRED

Metric & SAE sockets  
Metric & SAE wrenches

