6400 SYCAMORE CANYON BLVD. RIVERSIDE, CALIFORNIA 92507 **855-680-9595** WWW.DV80FFROAD.COM

INSTALLATION MANUAL

MOLLE CENTER CONSOLE AND BRIDGE

10-21 LEXUS GX460 CCGX-02



TOOLS REQUIRED

- Drill
- 11/32" Drill Bit
- 4mm Allen Bit
- 10, 13mm Wrench

SKILL LEVEL

- Novice
- -1 (you) to 2 persons

Little skill level required, you can install it by yourself, however, we recommend additional assistance.

TIME REQUIRED

- 2 Hours

Time to install this should only take about two hours.

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit — Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product. Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

• Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover





Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

HARDWARE INCLUDED

- (12) M6x16 Allen
- (4) M6 Split Washer
- (12) M6 Flat Washer
- (8) M6 Serrated Nuts
- (8) M6 Nutserts



STEP 1 | Assemble the side panels and bridge using a 4mm allen bit and the provided M6 hardware.









STEP 2 | Place the assembled piece into the vehicle, and line it up so the molle follow the lines of the vehicle.

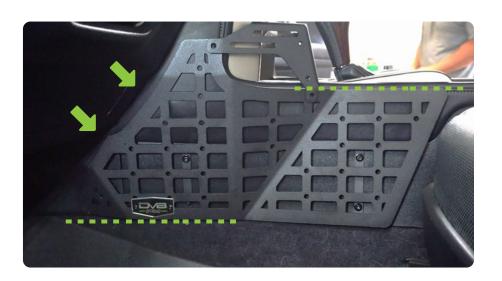
The top of the side panels should line up to be even with the stitching on the trim.

The front of the side panels are cut to conform with the shape of the dash.

There should be clearance between the bridge and the console control panel (Where the volume and HVAC controls are).

The bridge should slightly lower than the volume/tuning knobs to provide ample space to access the change tray/USB outlet.

Note: Assistance is highly recommended. Have a friend help hold everything in place while you mark the mounting holes for drilling. Do not let anything move until all holes for the passenger side molle panel are marked.













STEP 3 | When everything is lined up perfectly to your liking, have a friend hold the passenger assembly in place, while you mark passenger side mounting holes with a sharpie for drilling.



STEP 4 | Remove the assembly from the vehicle, and drill out the marked mounting holes with an 11/32" drill bit.

We used a stepped drill bit for our install, but we recommend using a properly sized drill bit to avoid the possibility of making the holes too large for the nutserts.

You can use the provided serrated nuts by slipping your hand under the trim, however, we provided both nuts and nutserts.

If you are unfamiliar with how to use the provided nutsert tool, scroll to the last page for instructions on how to use it.

STEP 5 | Place the assembly back in the vehicle and secure it using the provided M6 hardware with a 4mm allen bit.









STEP 6 Double check that the panel is lined up correctly, and have a friend help hold the panel in place while you mark the driver side mounting holes with a sharpie.

Then remove the hardware from the passenger side panel using a 4mm allen bit, and remove the assembly to prepare for drilling the driver side mounting holes.



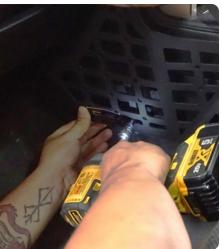
STEP 7 Use the provided nutserts and nutsert tool to install the nutserts into the mounting holes.

Scroll to the last page for instructions on how to use the nutsert tool.



STEP 8 | Place the assembly back in the vehicle, and secure the passenger and driver side mounting hardware using the provided M6 hardware with a 4mm allen bit.









STEP 9 | Double check all hardware is secure.

This center console molle can be ran with or without the bridge.

Now that both side panels are installed, you may choose to run the side panels without the bridge.

To remove the bridge, use a 4mm allen bit to remove the M6 hardware securing it to the side panels.



STEP 10 | Congrats! You are finished with the install of the 10-19 Lexus GX460 Molle Center Console and Bridge.









STEP 11 | To use the nutsert tool, slider the M6 washer and spacer onto the provided M6x50 bolt with the washer going on the bolt first.

Then install a nutsert onto the exposed threads by hand.



 $\begin{array}{c|c} \text{STEP 12} & \text{Slide the nutsert tool with} \\ \text{the nutsert into the mounting hole.} \end{array}$

Ensure the flange of the nutsert is flat against the vehicle prior to tightening.



STEP 13 Use a 12mm wrench to hold the spacer while tightening with a 10mm socket. Tighten slowly until the nutsert is set properly. Do not over tighten.

Nutsert should be "crushed" against the inside of the trim so that it is tight and secure. When finished remove the nutsert tool using a 10mm socket and repeat as needed.

Note: Be sure to hold the spacer tight so it does not move and scratch paint.





