

12302 Shiloh Church Rd. Houston, TX 77066 Ph: (281) 880-6322

INSTALLATION GUIDE:

Part #s: F044RSP & F042LRSP

Hardware Bag Contents:

Recommended Tools:

4) 1" x 1/2" Hex Bolts

1/2" Wrench and Socket Wrench

4) 1/2" Nuts

8) 1/2" Large Flat Washers

<u>Step 1.</u> Locate the pre-existing factory bolt locations fastening the original bumper to the passenger & driver's side frame horns. **NOTE:** All pre-existing hardware attaching factory front bumper must be removed to un-apply original bumper.

<u>Step 2.</u> Once factory bumper has been removed completely, re-align N-FAB replacement front bumper back with the factory bolt hole locations. These two bolt locations per side will be vertical amongst the factory frame horn.

<u>Step 3.</u> Once the holes are aligned properly with the two holes located vertically from each other, please install each bolt into the appropriate mounting locations using a large flat washer on the front & back of N-FAB bracket plate.

<u>Step 4.</u> Please apply nut included in hardware kit to the back side of frame location to fasten bracket secure. **NOTE**: Bolt must be led through frame horn, followed by the large flat washer, and fastened between 15 - 20lbs torque rating. This concludes the installation.

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