

Installation instructions for 2007-2012 Toyota FJ: PN FJ-19336

** Inspect bumper and all parts prior to installation.

Hardware list:

 QTY 4
 M10X30MX1.5 HEX BOLT

 QTY 12
 M10 FLAT WASHER

 QTY 8
 M10X35MX1.5 HEX BOLT

 QTY 12
 M10 WASHER

 QTY 4
 M10X25MX1.5 HEX BOLT

 QTY 2 M12X45X1.5
 M10X25MX1.5 HEX BOLT

 QTY 2 M12X45X1.5
 QTY 2 M12

 QTY 4 10M HEX NUTS
 QTY 4 10M LOCK WASHERS

 QTY 2 "L" BRACKETS
 M10X25MX1.5 HEX BOLT

Removing Factory bumper:

1 Remove Factory grill from truck by removing two screws from top.



2 Remove all fasteners from wheel well top of bumper fascia, and from bottom of bumper fascia. If equipped with driving lights disconnect wiring harness at this time.



INSTALLATION INSTRUCTIONS

3 Remove front bumper fascia. If installing factory driving lights on new front bumper, remove at this time.



- 4 Remove front bumper structure and retain factory hard ware.
- 5 Remove two fascia supports, one on each side of vehicle.



Bumper Installation FJ-19336:

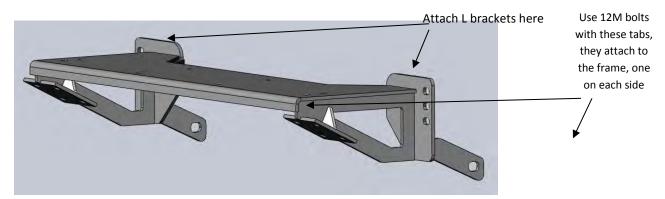
We recommend you have help with lifting of the front bumper to avoid injury or damage to bumper and vehicle.

1 Install winch plate onto the frame studs using factory hardware used for front bumper. (If installing a winch install at this time) Use low profile winch, we do not recommend a winch larger than 10,000 pound capacity.

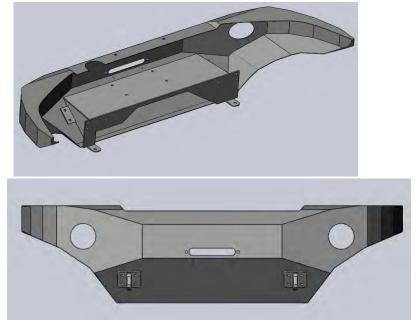


INSTALLATION INSTRUCTIONS

2 Loosely attach the two "L" brackets on to the winch plate, the slotted ends facing down on the winch plate. Use the 4 10M x 25M hex bolts, flat washers. The top holes on the L bracket will line up with the tabs on the bumper.



- 3 Attach auxiliary lights to the light tabs before installing bumper shell.
- 4 Lift the bumper shell over the sub-frame and winch, check for clearance of the winch control box. The shell will fit over the OEM brackets under the headlights. Once in place use the 8 10Mx35 hex bolts and flat washers with shackle plates to attach the shell to the sub-frame. Adjust for clearance under the headlights, and then tighten. Attach L bracket to bumper tabs using 10Mx30M hex bolts and tighten. Note** Trimming of the bumper near the tow hooks may be necessary in late model (2010-2013) or removal of OEM tow hooks this will ease installation. Relocating the windshield washer bottle is required on late model (2011-2013)



- 5 Check allignment to body and tighten all hardware.
- 6 Cut inner plastic fender as needed to clear front tires.



INSTALLATION INSTRUCTIONS







Other Body Armor products for the FJ Cruiser



FJ-7135 Taillight guards