



Installation instructions for TJ-19531 front bumper

Fits 1988 – 1995 YJ, 1997- 2006 TJ

**** Inspect bumper and all parts prior to installation.**

Hardware list:

- Qty 2 M8x25mm Hex Head Bolts
- Qty 6 M8x30mm Hex Head Bolts
- Qty 6 M8 Flat Washers
- Qty 4 M12 Flat Washers
- Qty 6 M8 Lock Washers
- Qty 1 Body Armor Decal

Removing Factory Front bumper:

- 1 Remove Factory hardware on top and bottom of bumper at frame. Retain factory hardware to reuse later.
- 2 Remove front bumper.
- 3 On TJ models remove front sway bar mount bolts. Retain bolts to reuse later.

****If installing a winch, it is recommended you install the winch on the bumper before installing bumper to vehicle. Also install the Grille Hoop prior to installation. Use a friend to help with lifting the bumper into place as it will be heavy. If installing light on the corners of the bumper this may also be a good time to install them.**

- 1 Pre-install winch
- 2 Pre-install grille hoop using the 4 8MMx30mm hex head bolts, washers and lock washers.
- 3 Slide the TJ-19531 bumper onto the front frame horns of the Jeep. Use the retained hardware to attach the bumper in their original locations. On TJ place one 12MM washer under the second hole on each side, this will act as a spacer between the bumper and the frame.
- 4 Install steering box skid plate. TJ models use factory bolt bumper bolt and one 6MM bolt lock washer and flat washer. YJ use 8MMx25mm bolts, washers and flat washers in both locations.
- 5 Tighten all bolts and recheck periodically.
- 6 Install d-rings at d-ring locations. (Not included in kit PN 3202)
- 7 Go Wheeling, have fun!